

MINSTER[®] PRESS

SERVICE & OPERATING MANUAL

This manual is a guide for the installation, operation and maintenance of Minster Presses. The component parts of the machine are fully described in the text.

The information included should enable the user to maintain the machine in good operating condition and make adjustments and repairs without outside assistance.

Press Specifications

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|--------------------------|--|--|
| PRESS SERIES | P2-45-32 | |
| SERIAL NO. | | |
| CUSTOMER'S ORDER NO. | | |
| TYPE: | FLYWHEEL <input checked="" type="checkbox"/> SINGLE GEARED | DOUBLE GEARED <input type="checkbox"/> |
| TONNAGE RATING | 45 | |
| STROKES PER MINUTE | 185 to 375 | |
| STROKE OF SLIDE | 2" | |
| MAX. ADJUSTMENT OF SLIDE | 3" | |
| SHUTHEIGHT: | BOLSTER 10-1/2" | BED 14" |
| CAPACITY OF DIE CUSHION | TONS - | LBS. - |
| CUSHION STROKE | - | |
| ELECTRIC POWER | VOLTS 380 | PHASE 3 CYCLE 50 |
| CLUTCH CONTROL VOLTAGE | VOLTS 110 | PHASE 1 CYCLE 50 |
| LUBRICATION SYSTEM | Monitorflow recirculating | |
| CLUTCH: | LOCATION Crankshaft | TYPE 26-CFC NO. DISCS 2 |
| TIE ROD SHRINKAGE | LEFT SIDE .057 | RIGHT SIDE .057 |
| TIE ROD HEATER SIZE | 480-4002-1900W | |
| FEED SERIAL NO. | 78837 | |
| FEED MANUFACTURER | Littell | |

** Always give serial number of press when ordering repair parts.
This is the only way you can be assured of receiving correct parts.